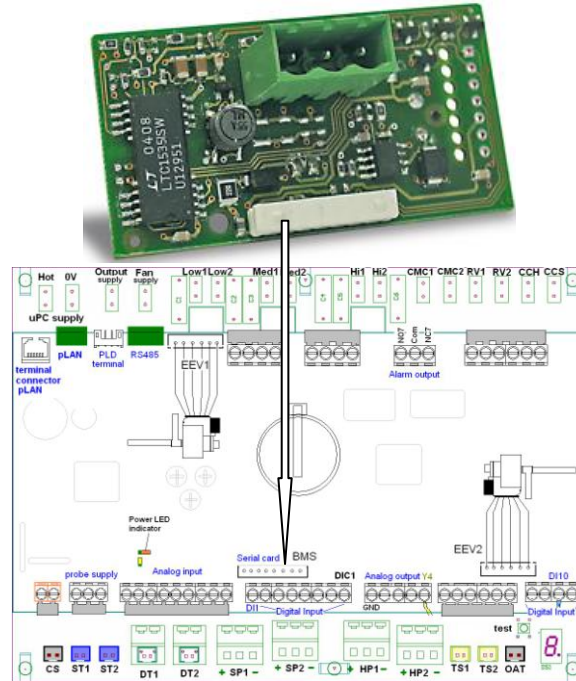


# UC6 Modbus Communication Quick Reference Guide (V6.0)

## 1. Hardware installation:

Standard UC6 controller does not include BMS RS485 Card, customer need purchase it from temperzone separately and the parts number is 201-000-388.

Insert RS485 card into UC6 BMS socket while the UC6 is power off.



## 2. Modbus Communication Configuration

- Modbus address: UC6 has default slave address "1".
- Baud rate: 19200
- Stop Bits: 1
- Parity: Even

To change above parameters you need a "UC6 Service Interface" tool. The parameter settings are located on "Service" menu and "BMS configuration" sub-page.

## 3. UC6 Supported Modbus Functions

| Function                 | Function code |
|--------------------------|---------------|
| Read Coils               | 01            |
| Read Holding Registers   | 03            |
| Write Single Coil        | 05            |
| Write Single Register    | 06            |
| Write Multiple Coils     | 15            |
| Write Multiple Registers | 16            |

## 4. Turn On/Off Compressors

Step1. Set digital coil addressed “3” to enable BMS control.

Cooling: (Modbus function 05)

Step2. Set digital coil “15” to turn on indoor fan.

Step3. Set digital coil “10” and “11” to run compressor 1 and compressor2.

Heating:

Set digital coil “12” to heating cycle.

| Digital Coil address: | Function           | Note                     |
|-----------------------|--------------------|--------------------------|
| 3                     | Enable BMS Control | BMS_DO_OUT_EN            |
| 15                    | Indoor Fan High    | Indoor fan On/OFF switch |
| 10                    | Compressor1 ON/OFF | CMC1                     |
| 11                    | Compressor2 ON/OFF | CMC2                     |
| 12                    | Heating            | Reverse valve 1/2        |

Note: Registers and coils address have+1offset.

## 5. Indoor Fan Speed Control

1. Switched Low/ Medium/ High speed control

Set digital coils “13”, “14” and “15” to activate output terminals Low/Med/ Hi.

| Digital Coil address: | Function          | Note                              |
|-----------------------|-------------------|-----------------------------------|
| 13                    | Indoor Fan Low    |                                   |
| 14                    | Indoor Fan Medium |                                   |
| 15                    | Indoor Fan High   | Also for indoor fan On/Off Switch |

2. EC fan speed control

Step1. Set digital coil “5” to enable EC fan speed control (Modbus function 05)

Step2. Write a decimal value (0-1000) to register “2” correspond to fan speed 0-100.0% (Modbus function 06)

| Digital Coil address: | Function      | Note                    |
|-----------------------|---------------|-------------------------|
| 5                     | EC Fan Enable | Modbus function code:05 |

| Register address: | Function     | Note  |
|-------------------|--------------|---|
| 2                 | EC Fan Speed | Integer 0-1000 correspond to fan speed 0-100% (Modbus function code 06) |

## 6. Compressor Capacity control:

If a variable capacity compressor fitted in the system for instance digital scrolled compressor or BLDC compressor, BMS can control the capacity. Set Coil “4” to enable capacity control.

| Digital Coil address: | Function                | Note                    |
|-----------------------|-------------------------|-------------------------|
| 4                     | Enable Capacity control | Modbus function code:05 |

Holding Register address “1” is used for the compressor capacity control

| Register address: | Function   | Note                    |
|-------------------|--|-------------------------|
| 1                 | BMS required compressor capacity<br>Integer value 0-1000 corresponds to 0-100% | Modbus function code 06 |

## 7. Read parameters:

Use Modbus function 03 to read system parameters, the register address list at below table:

| Register address | Description                                     | Unit    |
|------------------|---|---------|
| 20               | System1 suction temperature                     | °C      |
| 21               | System1 suction pressure                        | bar     |
| 22               | System1 suction superheat                       | K       |
| 23               | System1 evaporating temperature                 | °C      |
| 24               | System1 discharge temperature                   | °C      |
| 25               | System1 discharge pressure                      | bar     |
| 26               | System1 discharge superheat                     | K       |
| 27               | System1 condenser temperature                   | °C      |
| 28               | Electronics expansion valve A steps             | integer |
| 29               | System1 outdoor fan speed                       | 0-1000  |
| 30               | System1 outdoor coil temperature                | °C      |
| 31               | System1 status                                  | integer |
| 40               | System2 suction temperature                     | °C      |
| 41               | System2 evaporate pressure                      | bar     |
| 42               | System2 suction superheat                       | K       |
| 43               | System2 evaporator temperature                  | °C      |
| 44               | System2 discharge temperature                   | °C      |
| 45               | System2 discharge pressure                      | bar     |
| 46               | System2 discharge superheat                     | K       |
| 47               | System2 condenser temperature                   | °C      |
| 48               | Electronics expansion valve B steps             | integer |
| 49               | System2 outdoor fan speed                       | 0-1000  |
| 50               | System2 outdoor coil temperature (deice sensor) | °C      |
| 51               | System2 status                                  |         |
| 72               | Ambient temperature                             | °C      |
| 73               | Current capacity                                | 0-1000  |
| 74               | Indoor fan speed                                | 0-1000  |
| 75               | BLDC actual speed                               | rmp     |
| 76               | BLDC motor power                                | Kwh     |
|                  |   |         |

## 8. Read System Status

a. Read system status from register (31) and (51) return an integer value:

| Register 31 value (integer) | System1 status:        | Register 51 value (integer) | System2 status:        |
|-----------------------------|------------------------|-----------------------------|------------------------|
| 1                           | minimum on             | 1                           | minimum on             |
| 2                           | minimum off            | 2                           | minimum off            |
| 3                           | cooling                | 3                           | cooling                |
| 4                           | heating                | 4                           | heating                |
| 5                           | De-ice                 | 5                           | De-ice                 |
|                             |                        |                             |                        |
| 11                          | LP                     | 11                          | LP                     |
| 12                          | HP                     | 12                          | HP                     |
| 13                          | HiST                   | 13                          | HiST                   |
| 14                          | Frost                  | 14                          | Frost                  |
| 15                          | HT                     | 15                          | HT                     |
| 16                          | loss of charge         | 16                          | loss of charge         |
| 17                          | LP lockout             | 17                          | LP lockout             |
| 18                          | Hp lockout             | 18                          | Hp lockout             |
| 19                          | Hist lockout           | 19                          | Hist lockout           |
| 20                          | Frost lockout          | 20                          | Frost lockout          |
| 21                          | HT lockout             | 21                          | HT lockout             |
| 22                          | loss of charge lockout | 22                          | loss of charge lockout |
| 23                          | BLDC                   |                             |                        |
| 24                          | Inverter               |                             |                        |
| 25                          | Inverter lockout       |                             |                        |

b. Read system status from digital coils (function 01)

System status can also be read from digital coils by function 01. Below table listed the coil address and its representations.

| Digital Coil address | Description                                       | Note                        |
|----------------------|---|-----------------------------|
| 41                   | Fan low   |                             |
| 42                   | Fan medium  |                             |
| 43                   | Fan high  |                             |
| 44                   | Reversing Valve1 Run Status                       |                             |
| 45                   | Compressor1 Status                                | 1:On; 0:OFF                 |
| 46                   | Compressor2 status                                | 1:On; 0:OFF                 |
| 47                   | Alarm   | 1: Alarm; 0: Normal         |
| 48                   | Crank case heater                                 | 1:On; 0:OFF                 |
| 51                   | Dout_11 Reversing Valve2 Run Status               | 1:Energized; 0:de-energized |
| 52                   | Digital scroll compressor modulation valve status |                             |
| 53                   | System1 in de-ice mode                            | 1: de-ice; 0:normal         |
| 54                   | System2 in de-ice mode                            | 1:de-ice; 0:normal          |
| 55                   | Cooling   |                             |
| 56                   | Heating   |                             |
| 62                   | Unit in Service mode                              |                             |

## 9. Reset system alarm

| Digital Coil address: | Function            | Note  |
|-----------------------|---------------------|---|
| 20                    | Reset System1 alarm | Set this bit at least 3 seconds to allow UC6 reset the alarms |
| 21                    | Reset System2 alarm |   |

## 10. Other information: (Modbus function 03)

| Register address | Description                                      | Note  |
|------------------|--|---|
| 32               | Compressor 1 Run Hours least significant byte    | Three low digits number of compressor 1 run hours |
| 33               | Compressor 1 Run Hours most significant byte     | Three high digits number of compressor1 run hours |
| 34               | Compressor1 heating cycle least significant byte |   |
| 35               | Compressor1 heating cycle most significant byte  |   |
| 36               | Compressor1 cooling cycle least significant byte |   |
| 37               | Compressor1 cooling cycle most significant byte  |   |
| 52               | Compressor2 Run Hours least byte                 | Three low digits number of compressor 2 run hours |
| 53               | Compressor2 Run Hours most byte                  | Three high digits number of compressor2 run hours |
| 54               | Compressor2 heating cycle least byte             |   |
| 55               | Compressor2 heating cycle most byte              |   |
| 56               | Compressor2 cooling cycle least byte             |   |
| 57               | Compressor2 cooling cycle most                   |   |
|                  | <b>Real time clock</b>                           |   |
| 61               | Current time seconds                             |   |
| 62               | Current time minutes                             |   |
| 63               | Current time hours                               |   |
| 64               | Current time days                                |   |
| 65               | Current time months                              |   |
| 66               | Current time years                               |   |